



# trūsana™

## Premium 3D Printing Resin

### Tooth



Manufactured by:  
**Myerson Company Limited**  
3 Trinity Avenue  
Laventille, Trinidad & Tobago



Distributed by:  
**Myerson LLC**  
5106 North Ravenswood  
Chicago, IL 60640-2713  
United States  
myersontooth.com  
800.423.2683

## INSTRUCTIONS FOR USE

### FOR PROFESSIONAL USE ONLY

#### INTENDED USE

Trusana resin to 3D print denture teeth for use in making removable dentures, overdentures or interim fixed complete dentures.



**Medical Device**



**Prescription only**



**Read SDS and IFU before use**



**Wear appropriate PPE when handling product**



**Roll or shake vigorously before use**



**Light Sensitive. Keep away from direct or ambient light and sources of heat**



**Combustible liquid. Flash point greater than 100°C**



**Store at ambient temperature (15°–40°C) in a cool, dry place**



**Securely reseal container after each use**

#### WARNINGS AND PRECAUTIONS

Use in a well-ventilated area. Avoid contact with eyes, skin and clothing. Wash face, hands and any exposed skin thoroughly after handling. Do not ingest. Call poison control for emergencies.



**If on skin:** May cause an allergic skin reaction. Toxic in contact with skin. Gently wash with soap and water. Take off contaminated clothing and wash before reuse. If skin irritation or rash occurs, discontinue use and get medical attention.



**If inhaled:** Harmful if swallowed or if inhaled. May cause respiratory irritation. If breathing is difficult, move to fresh air and keep at rest in a position comfortable for breathing.



**If in eyes:** May cause eye damage. Rinse cautiously with water for several minutes. If wearing contact lenses, remove and continue rinsing.



**Disposal:** Toxic to aquatic life with long lasting effects. Dispose of any contents/container to an approved waste disposal plant in accordance with local waste guidelines.

Safety Data Sheet and other Resources are available at [myersontooth.com/trusana](http://myersontooth.com/trusana)



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## USER WORKFLOW

### 1 Work Environment Preparation

- A Store Trusana resin at ambient temperature (15°–40°C) in a cool, dry place.
- B Put on the required PPE.
- C Ensure the area is well-ventilated prior to printing.

### 2 Build Plate and Resin Preparation

- A Ensure your resin tray and build plate are clean and free of debris. Remove any visible particles. Remove solids from previous printing.
- B Calibrate the printer per manufacturer's instructions including the build plate and any other necessary components.
- C Vigorously shake or roll resin for five minutes prior to each print with agitation equipment if available. Longer agitation may be required. Pour required volume for print into resin tray.
- D Remove bubbles from the poured resin with a spatula or allow them to dissipate.

### 3 Slicing Software Configuration

- A Load the desired 3D model into the slicing software and use the recommended printer settings.
- B Load your prepared print file via a USB, Flash Drive, or according to your printer's instructions.

### 4 3D Printing

- A Print according to 3D Printer instructions.

### 5 Remove from the Build Plate

- A Use a metal spatula to carefully remove the printed piece from the build plate.

### 6 Isopropyl Alcohol (IPA) Wash

- A Using a mechanically agitated two-phase alcohol wash procedure (dirty bath, clean bath), place printed parts into the first bath (dirty) and agitate for two minutes. When the first cycle is complete, place the part into the clean bath and agitate for two minutes.
- B Remove the part and set aside to allow it to air dry for 30 minutes. Compressed air can also be used to dry the part.

### 7 UV Cure Box

- A Place printed part into cure box and follow printer specific instructions supplied by Myerson online or by request.

### 8 Water Bath

- A Place the printed part into a plastic bag and seal.
- B Place sealed plastic bag into 80°C water bath with bag and printed parts fully submerged in the bath.
- C After 10 minutes, carefully remove the plastic bag from the water bath and allow to cool.
- D Remove the now fully cured item from the plastic bag.

### 9 Finishing

- A Please note it may take 24–48 hours after removing the printed part from the water bath for the final shade to develop.
- B Polish similar to DuraFlex or other Myerson dental materials -OR- characterize with a light-curable composite.

### 10 Clean up

- A Place a funnel on top of the bottle of resin used to print.
- B Place a filter paper in the funnel.
- C Carefully pour resin from print tray into funnel. Use a spatula to guide resin into funnel to avoid spilling.
- D Remove funnel when all resin is back in the bottle. Securely fasten cover of resin bottle. Discard filter paper.
- E Wash or wipe down print tray and any other apparatus used with isopropyl alcohol and tissue.
- F Allow to dry before using again.

### 11 Maintenance

- A Follow manufacturer's maintenance guidelines for all equipment used.

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Please visit [myersontooth.com/trusana](https://myersontooth.com/trusana) for further 3D printing details and printer specific printing process instructions.

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